

Energy and the Steel Industry

Presented to the Consumer Energy Alliance

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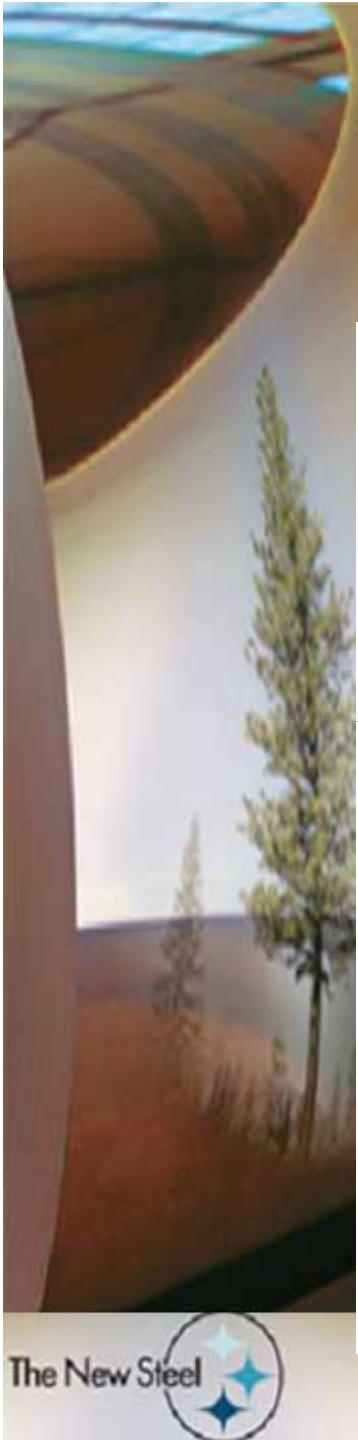
**American
Iron and Steel
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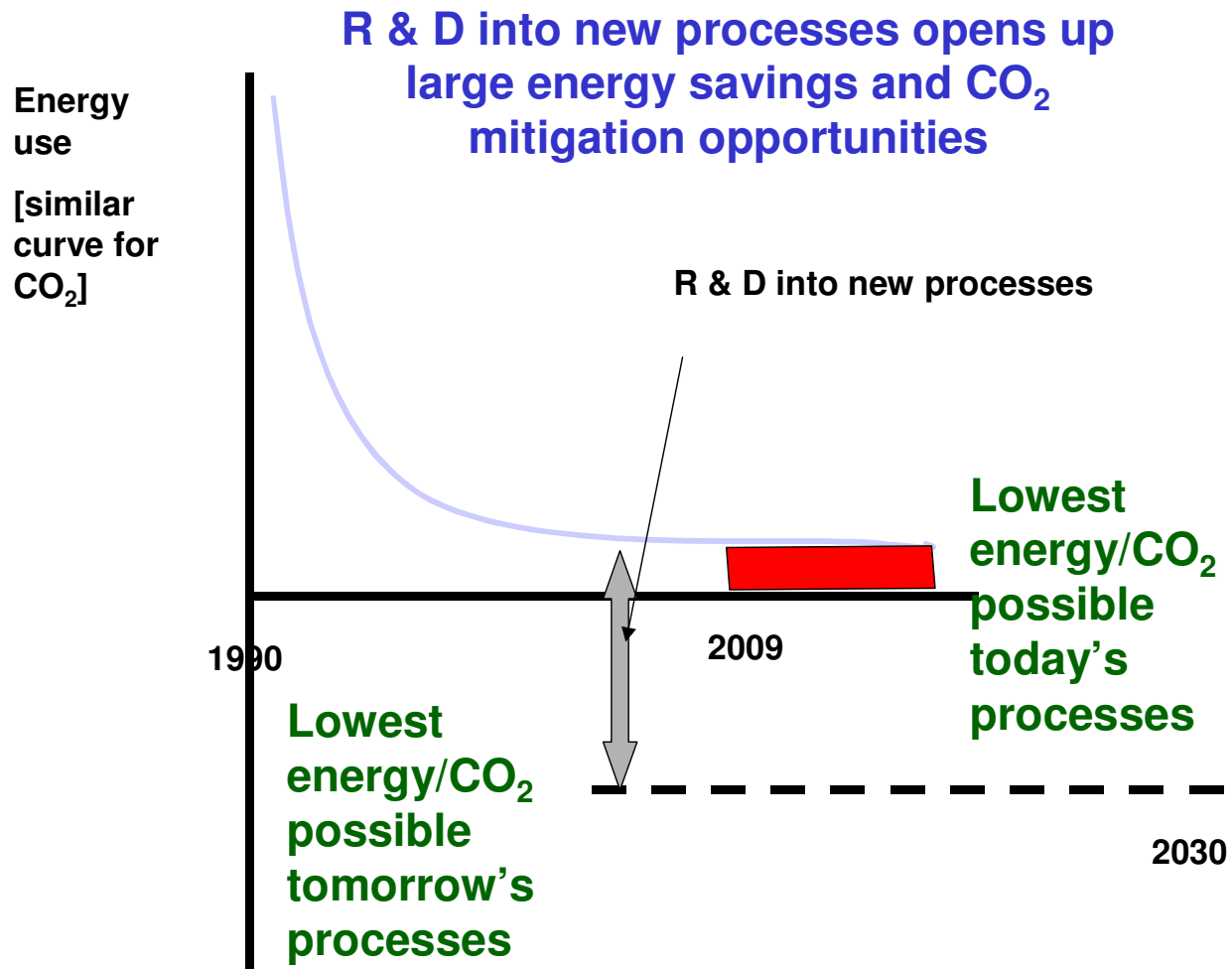
Steel is Energy Intensive

- Steelmaking is energy intensive and coal based
 - <2% of U.S. energy, 10% of industrial
 - 15-20% manufacturing costs
 - Electricity base largely from coal
 - Every \$1 increase per/MCF of natural gas costs the domestic industry more than \$300 million per year

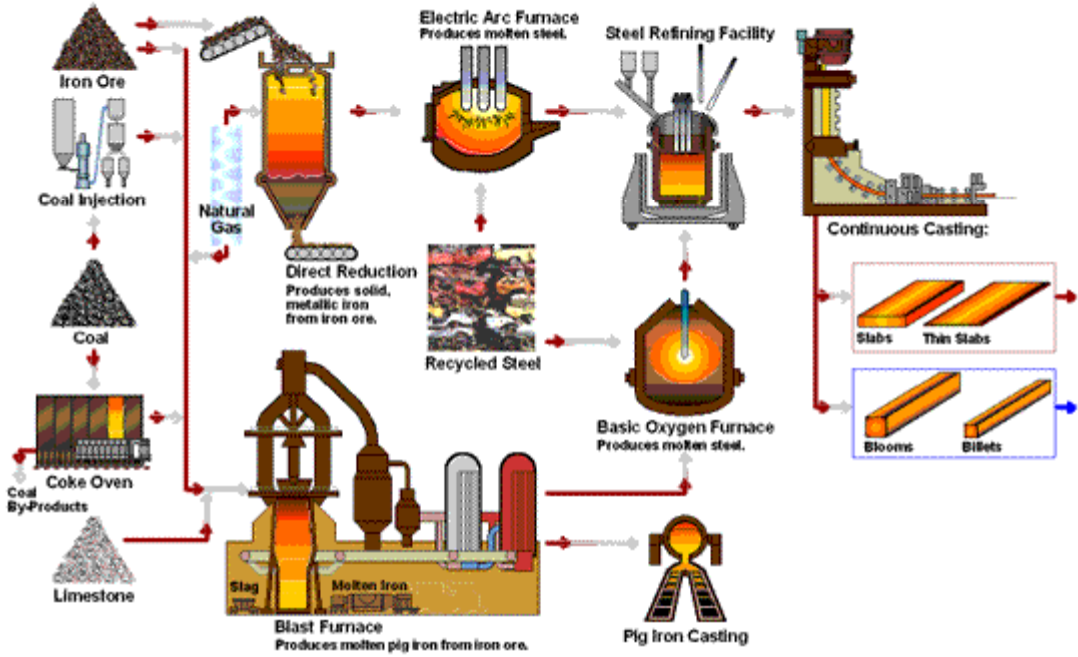


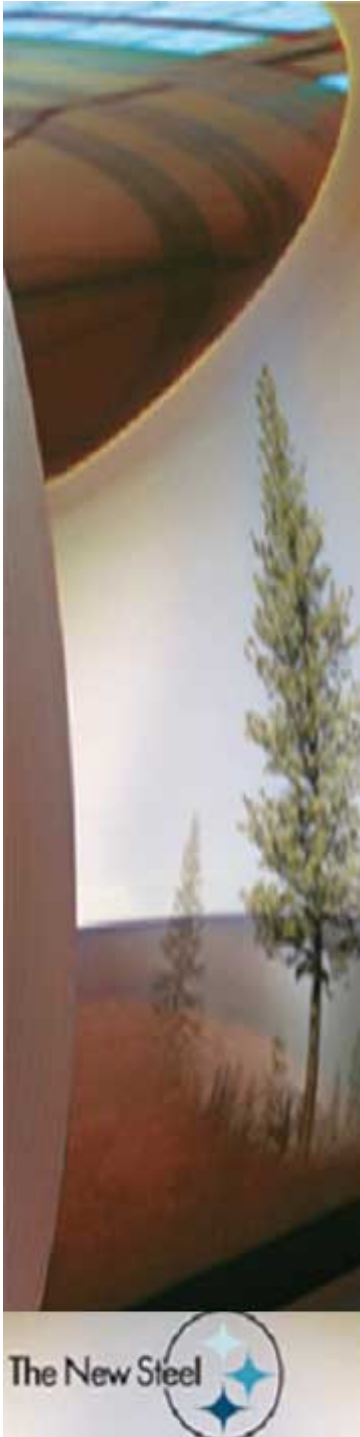


..and Energy Efficient



How Steel Is Made





How Steel is Made cont.

- There are two steelmaking technologies- integrated (basic oxygen furnace/BOF) and EAF (electrical arc furnace/minimills).
- Integrated mills are the traditional source for virgin steel
 - 80% liquid hot metal
 - 20% scrap steel



How Steel is Made cont.

- EAFs now constitute 55% of steel production
 - Use 75-100% scrap steel (steel has no memory)
 - Less energy intensive
 - Fewer GHG emissions



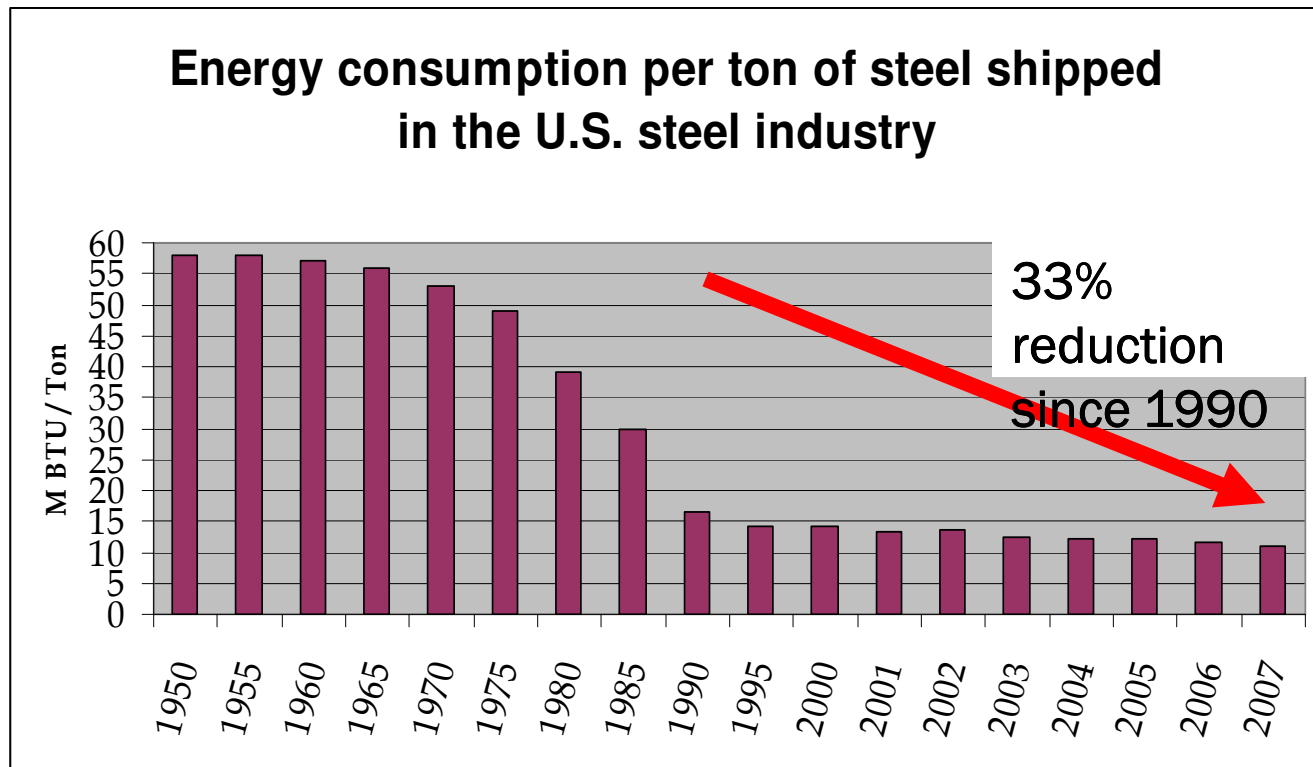


Steel Industry Performance

- Major investments in energy conservation
 - Capital intensive, long turnovers
 - 45% reduction in energy use since 1975
 - Gains realized come through capital investment
 - Open hearth furnaces displaced by electric furnaces
 - Continuous casting- more efficient process, less energy required

Steel Industry Energy Performance

[lowest energy intensity in world]





Industry Supported Research and Development

- Domestic industry currently conducting research into next generation of iron and steel technologies
- Will dramatically reduce or virtually eliminate CO₂ emissions
- If successful, these technologies will be available for commercial use in 15-20 years.
- Success of future carbon-free steelmaking relies on a green grid.



Affordable and Abundant Energy Supply Needed!

- We need all the tools in the tool box
 - Offshore Exploration
 - Conservation
 - Expansion of nuclear
 - Clean
 - Lots of steel needed for reactors!
 - Greening of the Energy Grid
 - Green fuels needed to realize goal of zero emissions in new steel making technologies
 - Steel supply needed for constructions of pipelines, wind turbines, solar panels
 - Oversight in electricity markets needed for energy intensive consumers